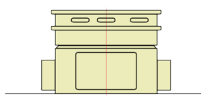
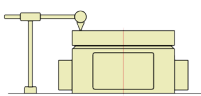
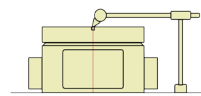
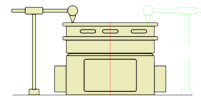
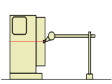
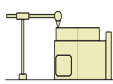
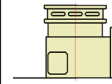
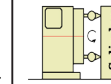
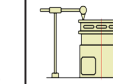

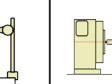
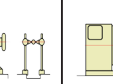


標準精度檢驗項目 Accuracy Standard

項次 No.	檢驗項目 Inspection Items
1	盤面真直度 Straightness of Table top
2	盤面旋轉起伏 Runout of Table top
3	基準中心旋轉偏擺 Runout of center bore
4	分度盤上下面平行度 Parallelism of table top to frame bottom
5	分割精度 (光學儀器測量) Indexing accuracy (arc sec) -- measured by an optical measuring device

型號 Model	1	2	3	4	5
					分割精度 Indexing accuracy (arc sec)
EXT-200H	0.02	0.015	0.02	0.02	4"
EXT-340H	0.02	0.015	0.02	0.02	4"
EXT-470H	0.02	0.02	0.02	0.02	4"
EXT-600H	0.02	0.02	0.02	0.03	4"
EXT-800H	0.02	0.02	0.02	0.03	4"
EXT-1000H	0.02	0.03	0.02	0.03	4"

項次 No.	檢驗項目 Inspection Items
1	基準中心旋轉偏擺 Runout of center bore
2	盤面旋轉起伏 Runout of Table top
3	盤面真平度 Flatness of table top
4	盤面與底座垂直度 Perpendicularity of table top to frame bottom
5	盤面與底座平行度 Parallelism of table top to frame bottom
6	盤面與底座基準導塊垂直度 Perpendicularity of table top to guide blocks at table bottom
7	轉盤與尾座基準導塊平行度 Parallelism between bottom guide block & center height of rotary table to tailstock
8	轉盤與尾座中心高平行度 Parallelism of center line between rotary table and tailstock
9	分割精度 (光學儀器測量) Indexing accuracy (arc sec) -- measured by an optical measuring device

型號 Model	1	2	3	4	5	6	7	8
								
EXT-200V	0.01	0.01	0.015	0.02	0.02	0.02	0.02	0.02
EXT-250V	0.01	0.01	0.015	0.02	0.02	0.02	0.02	0.02
EXT-320V	0.01	0.01	0.015	0.02	0.02	0.02	0.02	0.02