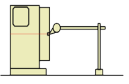
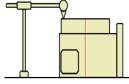
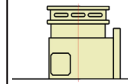
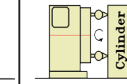
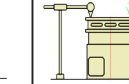
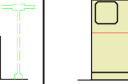
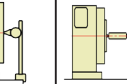
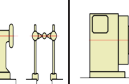


標準精度檢驗項目 Accuracy Standard

項次 No.	檢驗項目 Inspection Items
1	基準中心旋轉偏擺 Runout of center bore
2	盤面旋轉起伏 Runout of Table top
3	盤面真平度 Flatness of table top
4	盤面與底座垂直度 Perpendicularity of table top to frame bottom
5	盤面與底座平行度 Parallelism of table top to frame bottom
6	盤面與底座基準導塊垂直度 Perpendicularity of table top to guide blocks at table bottom
7	轉盤與尾座基準導塊平行度 Parallelism between bottom guide block & center height of ratory table to tailstock
8	轉盤與尾座中心高平行度 Parallelism of center line between rotary table and tailstock
9	分割精度 (光學儀器測量) Indexing accuracy (arc sec) -- measured by an optical measuring device

型號 Model	1	2	3	4	5	6	7	8
								
NRT-A100R	0.01	0.01	0.015	0.02	0.02	0.02	0.02	0.02
NRT-150R	0.01	0.01	0.015	0.02	0.02	0.02	0.02	0.02
NRT-A170R	0.01	0.015	0.02	0.02	0.02	0.02	0.02	0.02
NRT-200R	0.01	0.01	0.015	0.02	0.02	0.02	0.02	0.02
NRT-250R	0.01	0.01	0.015	0.02	0.02	0.02	0.02	0.02
NRT-320RV	0.01	0.015	0.015	0.02	0.02	0.02	0.02	0.02
NRT-400RV	0.01	0.015	0.015	0.02	0.02	0.02	0.02	0.02
NRT-B251R	0.01	0.01	0.015	0.02	0.02	0.02	0.02	0.02
NRT-B321RV	0.01	0.015	0.015	0.02	0.02	0.02	0.02	0.02
NRT-B401RV	0.01	0.015	0.015	0.02	0.02	0.02	0.02	0.02
NRT-B500RV	0.01	0.015	0.015	0.02	0.02	0.02	0.02	0.02
NRT-B630RV	0.01	0.02	0.02	0.03	0.03	0.03	0.03	0.03
NRT-B800R	0.01	0.02	0.02	0.03	0.03	0.03	0.03	0.03
NRT-320H	0.01	0.01	0.015	/	0.02	/	/	/
NRT-380H	0.01	0.01	0.015	/	0.02	/	/	/
NRT-500H	0.01	0.02	0.02	/	0.03	/	/	/
NRT-630H	0.01	0.02	0.02	/	0.03	/	/	/
NRT-800H	0.01	0.02	0.02	/	0.03	/	/	/
NRT-1500H	0.01	0.03	0.04	/	0.04	/	/	/