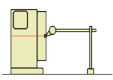
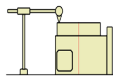
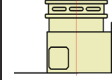
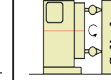
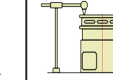

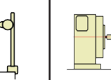
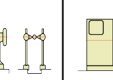
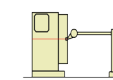

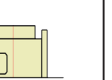
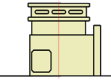
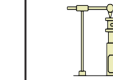
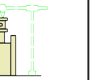


標準精度檢驗項目 Accuracy Standard

項次 No.	檢驗項目 Inspection Items
1	基準中心旋轉偏擺 Runout of center bore
2	盤面旋轉起伏 Runout of Table top
3	盤面真平度 Flatness of table top
4	盤面與底座垂直度 Perpendicularity of table top to frame bottom
5	盤面與底座平行度 Parallelism of table top to frame bottom
6	盤面與底座基準導塊垂直度 Perpendicularity of table top to guide blocks at table bottom
7	轉盤與尾座基準導塊平行度 Parallelism between bottom guide block & center height of rotary table to tailstock
8	轉盤與尾座中心高平行度 Parallelism of center line between rotary table and tailstock
9	分割精度 (光學儀器測量) Indexing accuracy (arc sec) -- measured by an optical measuring device

型號 Model	1	2	3	4	5	6	7	8
								
NXT-250R	0.01	0.01	0.015	0.02	0.02	0.02	0.02	0.02
NXT-320RV	0.01	0.01	0.015	0.02	0.02	0.02	0.02	0.02
NXT-400RV	0.01	0.01	0.015	0.02	0.02	0.02	0.02	0.02
NXT-500RV	0.01	0.015	0.015	0.02	0.02	0.02	0.02	0.02

項次 No.	檢驗項目 Inspection Items
1	基準中心旋轉偏擺 Runout of center bore
2	盤面旋轉起伏 Runout of Table top
3	盤面真平度 Flatness of table top
4	盤面與底座平行度 Parallelism of table top to frame bottom
5	盤面側基準面與底座垂直度 Perpendicularity of table profile base plane to frame bottom
6	盤面側基準面與基準導塊平行度 Parallelism of center line between table profile base plane and guide blocks
7	分割精度 (光學儀器測量) Indexing accuracy (arc sec) -- measured by an optical measuring device

型號 Model	1	2	3	4	5	6
						
NXT-250H	0.01	0.01	0.015	0.015	0.015	0.015
NXT-380H	0.01	0.01	0.015	0.015	0.015	0.015
NXT-500H	0.01	0.01	0.015	0.015	0.015	0.015
NXT-630H	0.01	0.015	0.02	0.02	0.02	0.02
NXT-800H	0.01	0.015	0.02	0.02	0.02	0.02
NXT-1000H	0.01	0.02	0.03	0.03	0.03	0.02